

Why is Compressed Air Filtration Required?

In one cubic foot of atmospheric air, there are millions of particles that are potentially harmful to your machines and equipment. These particles are primarily made up of dust, bacteria, viruses, smoke, fumes, hydrocarbons, water, oil and other contaminates derived from human and industrial activities. Roughly 80% of the contaminates are so small that they will easily pass through your compressors intake filter. When this air is drawn into the compressor intake and compressed to 100 PSIG the concentration of contamination is increased eight fold. The concentrated contaminates will easily find their way into your process lines, causing frequent and expensive downtime of your pneumatic equipment or adversely affect the quality of your products. The incorporation of filtration into your compressed air system will produce benefits in both productivity and product quality.



Clever Housing & Element Design that is Exceptionally Efficient

Bi-directional aluminum differential pressure gauge,which is standard on Coalescing & Particulate housings with 3/4" to 3" NPT connections. The Activated Carbon filters do not produce differential pressure therfore no guage is required.

Aluminum housing with powder coated interior and exterior.

Automatic float drain with manual override



All GF series filter elements utilize a pleated media design to increase surface area. The higher surface area decreases pressure drop and extends the elements contaminant holding capacity.

Inner and outer stainless steel element retainer.

Machined aluminum end caps to ensure a positive element to housing seal.

Series		Connection		Bowl Length		Accessories		Element Grade		
XX		XX		X		X or XX or XXX		X		
GF	Inline T-Type	02	1/2"	1	Short	М	Manual Drain	Ц	High Efficiency Coalescing	
		03	3/4"	2	Middle	C	Delta Pressure			
		04	1"	3	Long	G	Gauge		Utility Grade	
		06	1-1/2"			Α	Auto Float Drain	U	Coalescing	
		08	2"					Р	Particulate	
		10	2-1/2"					V	Activated Carbon	
		12	3"					v	Adsorber	

Model Number Nomenclature

Filtration Grades & Specifications

Great Lakes Air has developed a comprehensive range of filter grades to meet the requirements of compressed air and gas applications.

Utility Grade Coalescing

- General Compressed Air Filtration 99.999% Efficiency
- Particle Removal Down to 0.1 Micron • Max. Oil Carryover 0.4 PPM w/w
- Nominal Pressure Drop 0.75 PSID • ISO 8573 (Class 2)

High Efficiency Coalescing

- High Quality Compressed Air Filtration 99.9999% Efficiency
- Particle Removal Down to 0.01 Micron
 - Max. Oil Carryover 0.008 PPM w/w Nominal Pressure Drop 1.2 PSID
 - ISO 8573 (Class 1)



Carbon Adsorbtion Filtration

- High purity extended surface area activated carbon removes hydrocarbon mist and vapor.
- Max. Oil Carryover 0.002 PPM w/w Nominal Pressure Drop 1.2 PSID



Particulate Filtration

- Particulate removal or
- coalescing prefiltration 99.99% efficiency
- Particle removal down to 1 micron
- Nominal pressure drop 0.5 PSID ISO 8573 (Class 3)

Specifications & Dimensions

High Efficiency Coalescing	Utility Coalescing	Particulate	Activated Carbon	In/Out	Capacity In SCFM @		Dimensions			
Model #	Model #	Model #	Model #	Conn.	100 PSIG	125 PSIG	Α	В	С	D
GF-021A-H	GF-021A-U	GF-021M-P	GF-021M-V	1/2	25	29	3.4	6.9	0.8	2.4
GF-022A-H	GF-022A-U	GF-022M-P	GF-022M-V	1/2	35	41	3.4	8.2	0.8	3
GF-023A-H	GF-023A-U	GF-023M-P	GF-023M-V	1/2	47	55	3.4	8.2	0.8	3.5
GF-031GA-H	GF-031GA-U	GF-031GM-P	GF-031M-V	3/4	70	82	3.4	11	0.8	3.5
GF-041GA-H	GF-041GA-U	GF-041GM-P	GF-041M-V	1	116	136	5.1	12.4	1.7	5.3
GF-061GA-H	GF-061GA-U	GF-061GM-P	GF-061M-V	1-1/2	201	236	5.1	16.3	1.7	9.3
GF-062GA-H	GF-062GA-U	GF-062GM-P	GF-062M-V	1-1/2	318	374	5.1	20.2	1.7	13.2
GF-063GA-H	GF-063GA-U	GF-063GM-P	GF-063M-V	1-1/2	470	553	5.1	28.1	1.7	20.7
GF-081GA-H	GF-081GA-U	GF-081GM-P	GF-081M-V	2	616	724	6.5	32.4	1.9	20.5
GF-101GA-H	GF-101GA-U	GF-101GM-P	GF-101M-V	2-1/2	923	1085	6.5	42.2	1.9	30.3
GF-121GA-H	GF-121GA-U	GF-121GM-P	GF-121M-V	3	1324	1557	9.8	41.4	3	24
GF-122GA-H	GF-122GA-U	GF-122GM-P	GF-122M-V	3	1645	1935	9.8	47.3	3	30

Notes:

Capacity is in SCFM @ Specified Pressure & 100°F Dimensions are in inches Dimension "D" is minimum bowl removal clearance

Connections are in NPT





Semi Autodrain

Internal Autodrain w/ Manual Overide



Seals:

External Autodrain GF-081 & Larger



GF Series Housing Specifications: Maximum Pressure: 235 **PSIG** Maximum Temperature: 140°F Housing Material: Aluminum Port Connection: NPT Standard Nitrile

Other Products from Great Lakes Air Products



GRF Series Non Cycling Type Air Dryer



GTX Series Cycling Type Air Dryer



Regenerative Type Desiccant Air Dryers



Nitrogen Generators



Condensate Drain Systems

Distributed By:

Great Lakes Air Products, Inc.

5861 Commerce Drive Westland, MI 48185-7689 USA Ph: 734-326-7080 • Fx: 734-326-5910 www.glair.com

7.10.025